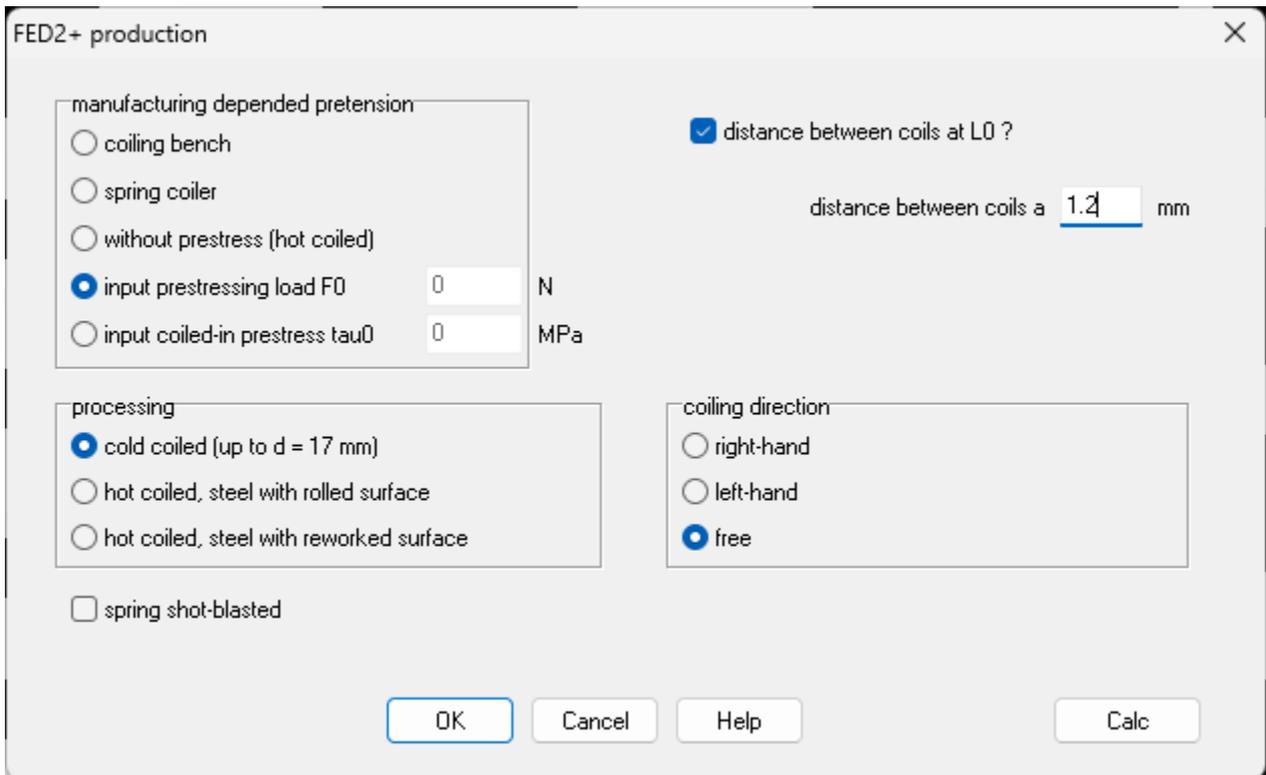


by Fritz Ruoss

FED2+ Tolerance L0 for extension springs with coil spacing

For the rare case of tension springs with coil spacing, the spring length tolerance had not been calculated according to DIN 2097. This has now been corrected. The tolerance of the spring length L0 is significantly larger for tension springs with coil spacing than for extension springs with coils close together (a=0).



To calculate extension springs with coil spacing, first check the box under Edit\Manufacturing and enter the coil spacing a. The preload is then automatically set to 0. The tolerance of the spring length L0 for tension springs with coil spacing is calculated as follows:

$$\text{Tol } L_0 (a>0) = a \cdot f \cdot k_f \cdot Q / c + \text{tol } L_0 (a=0) \text{ in quality grade 1.}$$

For extension springs with coils close together, nothing changes.

ZAR3+ manufacturing drawing: Manually enter dimension factor

Normally, the manufacturing drawing is automatically dimensioned to the correct size. If the dimensions are too large or too small, a dimension factor can now also be entered under "CAD\Settings Dim Scale".

ZAR3+ Worm Gear Design - dec2418.zr3

File Edit View CAD STL Database Document OLE Help

HEXAGON ZAR3+ Worm Gear Design V10.6

M 1:2

WORM		
No. of teeth	z1	1
Center circle.	dm1	53
Module (axial module)	m	3,15
Tooth depth	h1	6,93
Tooth alignment		right hand
Gradient height	pz1	9,896
Center gradient angle	gam. m	3,401
Flank form DIN 3975		ZI (I)
Axial pitch	pt	9,896
Center distance	a	106,8
Transmission ratio	u	51
Generation angle	alpha 0	20
Part number Worm wheel		

material: E360 (St 70)

Responsible dept.	Technical reference	Created by	Approved by
A		Document type	Document status
		Title, Supplementary title	
		Worm	
		Rev.	Date of issue 2026-02-09
		Lang.	en
		Page	

C:\VOL3\APPS\ITP\TRAIN\dec2418.zr3 2026-02-09 14:34

2026-02-09 14:34 - HEXAGON ZAR3+ V10.6 #0168 - TECHRISM Co. - C:\VOL3\APPS\ITP\TRAIN\dec2418.zr3

WN10 – Dimension over teeth or span measurement

The screenshot shows a dialog box titled "WN10 No. of teeth measured, Ball and pin diameters". It has two columns: "External" and "Internal Spline".

External	Internal Spline
No. of teeth measured k: 7	-4
Ball and pin diameters DM: 6	5,25 mm

There is a checked checkbox: Table shaft : Table with over pin dimension instead of span width

Buttons at the bottom: OK, Cancel, ?, mm <-> in, Calc

Additional buttons: tooth gap1 + DM 1, tooth gap2 + DM 2

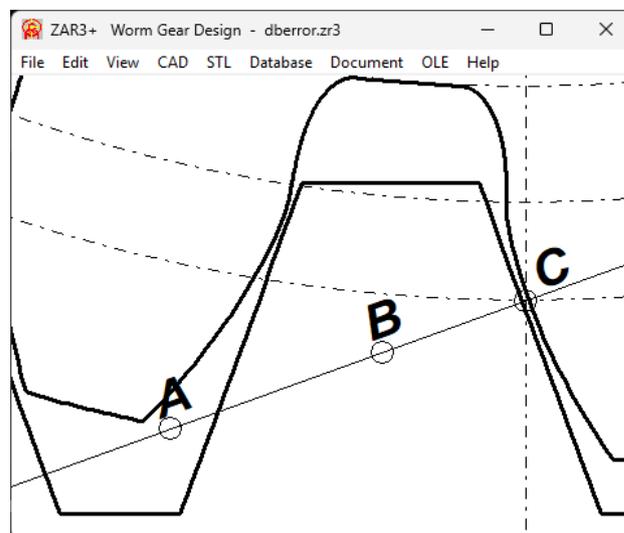
DIN 5482 only specifies the dimension over pins M_i for maximum and minimum dimensions. Therefore, the span width cannot be specified as an alternative, OPD cannot be switched off. This is only possible if the tolerance system according to DIN 5480 has been selected beforehand.

ZAR3+ Warning „ $db_2 > 2a - da_1$!“

The error message " $db_2 > 2a - da_1$!" appears when the worm gear tooth tip can fall into the root recess of the worm wheel. A customer noticed that the error message only appears when $(2 \cdot a - da_1) / db_2 < 0.98$, i.e., when more than 2% is in the critical zone.

Therefore, a warning is now displayed instead of an error message if $(2 \cdot a - da_1) / db_2$ is between 0.98 and 1.

This is usually unproblematic, as the interference pattern clearly shows.



New key codes are subject to a fee.

You need new key codes when changing computers, replacing storage media, or performing Windows updates that affect partition data (disk size of HD).

Procedure:

1. Add the new computer or reason for the change to the license agreement and send it as a PDF.
2. Order key codes for €40 each.
3. Submit your key code request.

HEXAGON PRICE LIST 2026-01-01

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Update Mechanical Engineering Package: 800 EUR, Update Complete Package: 1200 EUR

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